Highly Efficient Green Phosphorescent OLED Based on Pyridine-containing Starburst Electron-transporting Materials

Yan-Jun Li, Hisahiro Sasabe, *1,2 Shi-Jian Su, Daisaku Tanaka, Takashi Takeda, Yong-Jin Pu, and Junji Kido*1,2 Optoelectronic Industry and Technology Development Association (OITDA), 1-20-10 Sekiguchi, Bunkyo-ku, Tokyo 112-0014 Department of Organic Device Engineering, Yamagata University, 4-3-16 Johnan, Yonezawa 992-8510

(Received November 2, 2009; CL-090970; E-mail: kid@yz.yamagata-u.ac.jp, h-sasabe@yz.yamagata-u.ac.jp)

Starburst materials, 1,3,5-tris[3,5-bis(pyrid-4-yl)phenyl]benzene (**1a**) and 1,3,5-tris[3,5-bis(pyrid-3-yl)phenyl]benzene (**1b**) were designed and synthesized. By using *fac*-tris(2-phenylpyridyl)iridium(III) [Ir(ppy)₃] as a green emitter and **1** as an electrontransporting material, a green OLED was fabricated. The OLED exhibited a maximum power efficiency (PE) of 96 lm W $^{-1}$ with an external quantum efficiency (EQE) of 23% at 2.1 cd m $^{-2}$, and a PE of 75 lm W $^{-1}$ with an EQE of 23% at 100 cd m $^{-2}$.

It is well known that phosphorescent emitters, such as Ir(ppy)₃ enable the internal quantum efficiency of OLED to be as high as 100%, because phosphorescent emitters can convert not only singlet state but also triplet excitation energy into photons.^{1,2} To develop highly efficient OLED using phosphorescent emitters, wide energy gap materials are indispensable to confine the triplet exciton on the emitter.^{3–5} Recently our group demonstrated highly efficient blue and green phosphorescent devices using wide energy gap electron-transporting materials (ETMs) containing phenylpyridine moieties, bis-4,6-(3,5-di-3pyridylphenyl)-2-methylpyrimidine, ⁶ 3,3",5,5"-tetra(3-pyridyl)-1,1';3',1"-terphenyl,⁷ 1,3,5-tris(3-pyrid-3-ylphenyl)benzene.⁸ The OLEDs showed extremely high efficiency and low operating voltage compared with OLEDs using conventional ETMs, such as 3-(4-biphenylyl)-4-phenyl-5-(4-tert-butylphenyl)-1,2,4triazole (TAZ)⁵ and 2,9-dimethyl-4,7-diphenylphenanthroline (BCP).2c Here we introduce novel starburst ETMs, 1,3,5tris[3,5-bis(pyridyl)phenyl]benzene derivatives 1a and 1b and the application to Ir(ppy)3-based green OLED. These ETMs showed much higher thermal stability and solubility than those of previously reported materials⁶⁻⁸ maintaining high electrontransporting properties, hole-blocking ability and triplet energy (E_{T1}) level over 2.77 eV.

Novel wide energy gap 1,3,5-tris[3,5-bis(pyrid-4-yl)phen-yl]benzene derivatives containing three 3,5-dipyridylphenyl moeities were designed. The synthetic route is shown in Figure 1. The precursor 1,3,5-tris(3,5-dibromophenyl)benzene (4) was prepared by modified literature procedure. The target materials 1a and 1b were obtained via the Suzuki–Miyaura coupling reaction of hexabromide 4 with corresponding pyridine boronic acid esters in 40% yield for 1a and 66% yield for 1b, respectively. The products were purified by repeated temperature gradient vacuum sublimation before device fabrication.

The thermal properties of $\bf 1$ were estimated by differential scanning calorimetry (DSC). For $\bf 1a$, it was crystallized during a cooling cycle, thus the glass transition temperature (T_g) was not observed. On the other hand, T_g of $\bf 1b$ was observed to be 161 °C, which indicated high morphological stability of thin film. The electrochemical properties were determined by UV–vis, PL, and atmospheric photoelectron yield spectroscopy

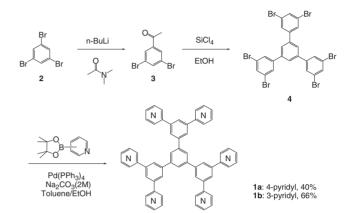


Figure 1. Synthetic routes of 1a and 1b.

Table 1. Thermal and electrochemical properties of 1

Comp.	$T_{\rm g}/^{\rm o}{ m C}^{\rm a}$	$T_{\rm m}/^{\circ}{ m C}^{\rm a}$	$T_{\rm d}/^{\rm o}{ m C}^{\rm b}$	$I_{\rm p}/{\rm eV^c}$	$E_{\rm g}/{\rm eV^d}$	$E_{\rm a}/{\rm eV^e}$
1a	n.d.f	387	558	6.71	3.90	2.81
1b	161	388	561	6.68	3.85	2.83

^aDetermined by DSC measurement. ^bObtained from TGA analysis. ^cMeasured by AC-3 UV photoelectron yield spectrometer. ^dTaken as the point of intersection of the normalized absorption spectra. ^eCalculated using I_p and E_g values. ^fn.d.: not detected.

(AC-3, Riken Keiki Co.). The ionization potentials (I_p) were observed around 6.70 eV, suggesting high hole-blocking ability. The electron affinitiy (E_a) was calculated by subtraction of the HOMO–LUMO energy gap (E_g) . The physical properties are summarized in Table 1.

The $E_{\rm T1}$ levels were determined by the solid-state phosphorescent spectra at 4.2 K (Figure 2). The onset of phosphorescence was observed at 437 nm for 1a, and 447 nm for 1b, respectively. Those are equivalent to the excited triplet energy level of 2.84 eV for 1a and 2.77 eV for 1b, respectively. Therefore, these novel ETMs are considered to be applicable for blue and green phosphorescent OLEDs.

To examine the electron-transporting properties of 1a, an OLED with a structure of [ITO (110 nm)/poly(arylene ether sulfone)-containing tetraphenylbenzidine (TPDPES) doped with 10 wt % tris(4-bromopheyl)aminium hexachloroantimonate (TBPAH) 12 (20 nm)/4,4'-bis[N-(1-naphthyl)-N-phenylamino]-biphenyl (α -NPD) (30 nm)/CBP: 8 wt % Ir(ppy)₃ (20 nm)/1a (40 nm)/LiF (0.5 nm)/Al (100 nm)] was fabricated. The current density-voltage and luminance-voltage characteristics were measured with a Keithley source meter 2400 and a Konica Minolta CS-200, respectively. The EQE was calculated by using current density, luminance, EL spectrum, and the relative

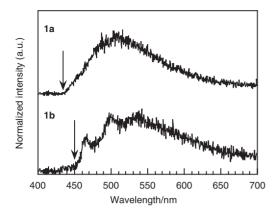
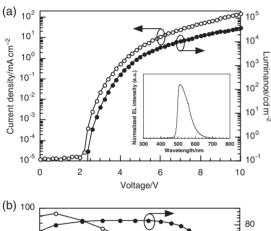


Figure 2. Phosphorescent spectra of vaccum-deposited films of **1a** and **1b** excited by a nitrogen laser ($\lambda = 337 \, \text{nm}$) at 4.2 K.



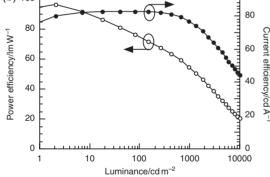


Figure 3. (a) *J–V–L* characteristics and (b) *PE–L–CE* characteristics of green PHOLED using **1a** as an ETM. Inset: EL spectrum of the device.

luminous efficiency curve. The current density–luminance–voltage (J–V–L) and power efficiency–luminance–current efficiency (PE–L–CE) of the device using 1a are shown in Figure 3. The turn-on voltage at $1.0\,\mathrm{cd}\,\mathrm{m}^{-2}$ was $2.5\,\mathrm{V}$, and the applied voltages at $100\,\mathrm{cd}\,\mathrm{m}^{-2}$ and $1,000\,\mathrm{cd}\,\mathrm{m}^{-2}$ were 3.4 and $4.4\,\mathrm{V}$ respectively. The device exhibited a maximum PE of $96\,\mathrm{lm}\,\mathrm{W}^{-1}$ and a maximum EQE of 23% at $2.1\,\mathrm{cd}\,\mathrm{m}^{-2}$, and a power efficiency of $75.2\,\mathrm{lm}\,\mathrm{W}^{-1}$ and an EQE of 23% at $100\,\mathrm{cd}\,\mathrm{m}^{-2}$. Even though this device has no n-doping layer, such as Cs-doped 4,7-diphenyl-1,10-phenanthroline (BPhen), these device performances are comparable with n-doped PHOLEDs. 13

In summary, we designed and synthesized novel ETMs 1 with three 3,5-dipyridylphenyl moieties. By using 1 and $Ir(ppy)_3$, the green OLED showed a maximum PE of 96 $Im W^{-1}$ with an EQE of 23% at 2.1 cd $Im W^{-2}$, and a PE of 75 $Im W^{-1}$ with an EQE of 23% at 100 cd $Im W^{-2}$.

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- 11 1a was synthesized by the Suzuki cross-coupling reaction between 1,3,5-tris(3,5-dibromophenyl)benzene (4) and 4-(4,4,5,5tetramethyl-1,3,2-dioxaborolan-2-yl)pyridine using tetrakis-(triphenylphosphine)palladium(0) and 2 M aqueous sodium carbonate in toluene and ethanol. Data for 1a: ¹H NMR (CDCl₃, 400 MHz): δ 7.61 (dd, J = 2.8, 1.6 Hz, 12H), 7.91 (t, J = 1.6 Hz, 3H), 7.97 (s, 3H), 7.99 (d, J = 1.6 Hz, 6H), 8.73 (dd, J = 2.8, 1.6 Hz, 12H); 13 C NMR (CDCl₃, 100 MHz): δ 109.74, 120.25, 121.50, 121.89, 126.78, 140.41, 147.63, 148.72, 150.58, 150.67. UV-vis (film): $\lambda_{\text{max}} = 264 \,\text{nm}$. PL (film): $\lambda_{\text{max}} = 368 \,\text{nm}$. MS(EI): m/z 769 [M]⁺. For **1b**: ¹H NMR (CDCl₃, 400 MHz): δ 7.41 (dd, J = 4.8, 3.2 Hz, 6H), 7.81 (t, J = 1.6 Hz, 3H), 7.93 (d, $J = 1.6 \,\mathrm{Hz}$, 6H), 7.99–8.02 (m, 9H), 8.65 (dd, J = 3.2, 1.6 Hz, 6H), 8.97 (d, $J = 2.4 \,\text{Hz}$, 6H); ¹³C NMR (CDCl₃, 100 MHz): δ 109.80, 115.90, 124.46, 126.39, 126.83, 135.78, 136.83, 140.49, 143.07, 143.40, 148.18, 149.84. UV-vis (film): $\lambda_{\text{max}} = 262 \text{ nm}$. PL (film): $\lambda_{\text{max}} = 365 \text{ nm}$. MS(EI): $m/z 769 \text{ [M]}^+$.
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